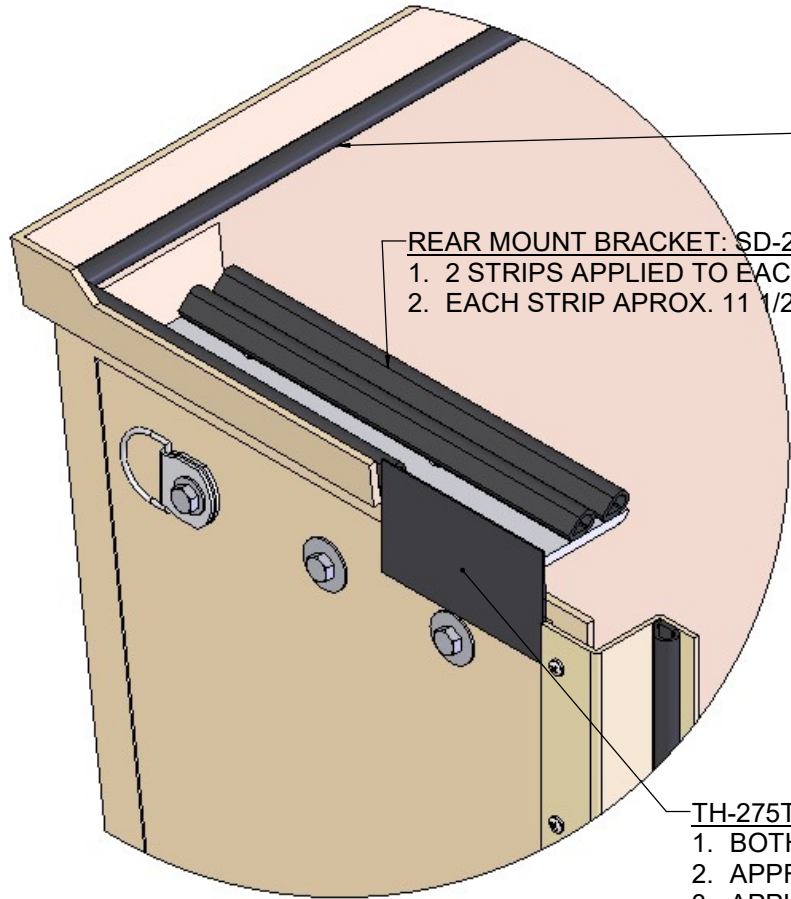


REV S ONS				
EC N	REV	DESC R PT ON	DATE	APPR OVE D
6854	-	NT AL RELEASE	12/16/2020	EC W

DETAIL A



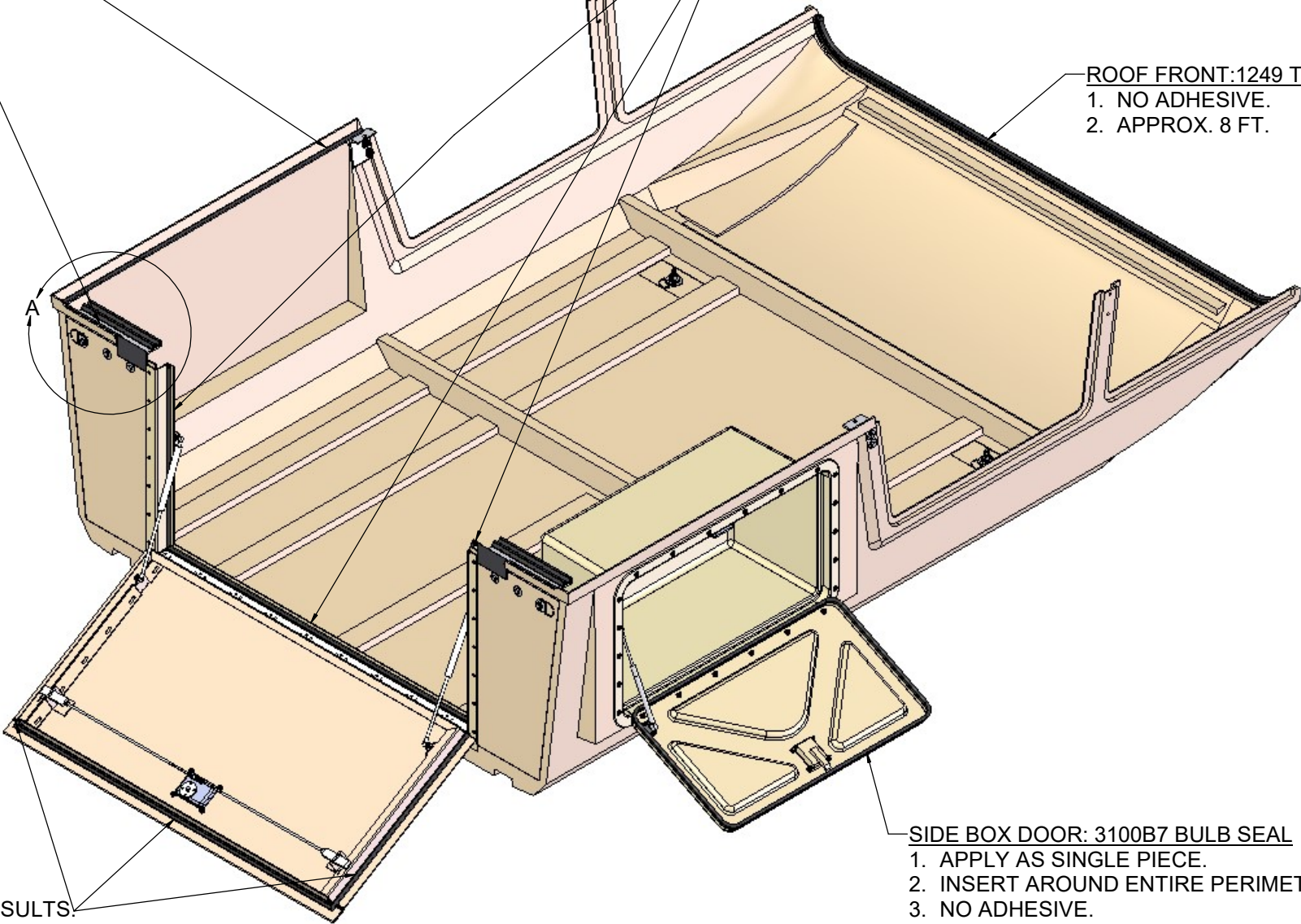
**REAR MOUNT BRACKET: SD-202-T BULB SEAL**  
1. 2 STRIPS APPLIED TO EACH BRACKET (ROADSIDE & CURBSIDE)  
2. EACH STRIP APROX. 11 1/2" LONG.

**TH-275T FLAP SEAL**  
1. BOTH SIDES.  
2. APPROX 4 3/4" LONG.  
3. APPLY CA40H ADHESIVE FOR BEST RESULTS.

**CURBSIDE BOTTOM: SD-202-T BULB SEAL**  
1. 1 PIECE WITH LONG & SHORT LEG 45 DEG. NOTCH.  
2. NOTE: ROADSIDE & CURBSIDE ARE MIRRORED.  
3. APPROX. 49 1/2" SIDE & 10 1/8" REAR.  
4. APPLY CA40H ADHESIVE OR SIMILAR FOR BEST RESULTS.

**REAR DOOR FRAME: SD-202-T BULB SEAL**  
1. ONE PIECE NOTCHED FOR 3 SIDES OF DOOR FRAME.  
2. TOP EDGE ~50 3/4" & SIDES ~26" EACH.  
3. APPLY AIRTAC ADHESIVE FOR BEST RESULTS.

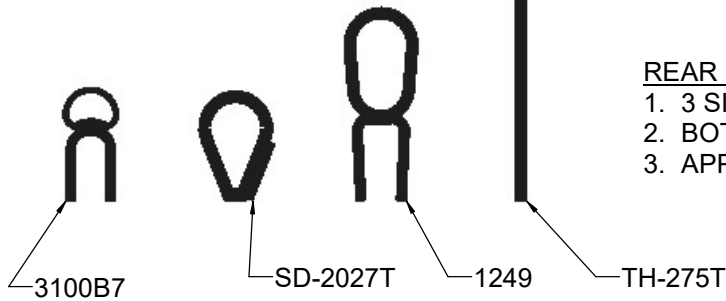
**ROOF FRONT: 1249 TRIM SEAL**  
1. NO ADHESIVE.  
2. APPROX. 8 FT.



**SIDE BOX DOOR: 3100B7 BULB SEAL**  
1. APPLY AS SINGLE PIECE.  
2. INSERT AROUND ENTIRE PERIMETER.  
3. NO ADHESIVE.  
4. APPROX. 8.5 FT.

**REAR DOOR: SD-202-T BULB SEAL**  
1. 3 SIDES OF DOOR.  
2. BOTTOM EDGE ~52" & SIDES ~ 26 1/4" EACH.  
3. APPLY AIRTAC ADHESIVE TO SURACES FOR BEST RESULTS.

SEAL PROFILES



**GENERAL INSTALLATION NOTES:**  
1. IF POSSIBLE INVERT CAP TO APPLY SEALS TO BOTTOM SURFACE (SIDES AND BACK).  
2. CLEAN SURFACES FOR SEAL ATTACHMENT WITH ISOPROPYL ALCOHOL.  
3. FOR BEST RESULTS ON PAINTED OR GELCOAT SURFACES, USE CA40H ADHESIVE TO ATTACH SD-202-T & TH-275T SEALS.  
4. APPLY CA40H ADHESIVE (IN AREAS AS NOTED) ON SURFACE IN SERIES OF DROPS 1" APART AND THEN SPREAD OUT.

**GENERAL NOTES:**  
• INTERPRET DRAWING PER ASME Y14.100.  
• ELECTRONIC DOCUMENT. NO MANUAL REVISIONS ALLOWED.  
• THIS DOCUMENT IN PRINTED FORM IS FOR REFERENCE ONLY.  
• THIS REVISION MAY NOT BE THE LATEST REVISION OF THIS DOCUMENT. CHECK WITH DOCUMENT CONTROL FOR CURRENT REVISION STATUS.  
• ALL SHEETS OF MULTI-SHEET DRAWINGS ARE THE SAME REVISION LEVEL.

**UNLESS OTHERWISE SPECIFIED:**  
DIMENSIONS ARE IN INCHES.  
**TOLERANCES:**  
ANGULAR: ± 2°  
LINEAR (2PL): .XX ± .06  
LINEAR (3PL): .XXX ± .030  
**THIRD ANGLE PROJECTION**

NAME	DATE
DWN R. GODWIN	12/8/2020
CKD X	X
DESIGN AUTHORITY: MCCLARIN PLASTICS, LLC	
<b>PROPRIETARY AND CONFIDENTIAL</b> THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF AMTECH CORPORATION. ANY REPRODUCTION IN WHOLE OR IN PART WITHOUT WRITTEN PERMISSION OF AMTECH CORPORATION IS PROHIBITED.	
CAD FILENAME:200-0121	

**APPROVED**  
By rpolintan at 10:42 am, Jan 06, 2021

**PRINTED COPIES UNCONTROLLED**

McCLARIN PLASTICS  
180 E. JONES RD.  
WAPATO, WA 98951

**McClarin Plastics, LLC**

TITLE:  
**SEAL KIT, SERVICE, 1551A HHT**

SIZE	CAGE CODE	DWG. NO.	REV
D 0C8U3		200-0121	-
SCALE: NONE	DO NOT SCALE	SHEET 1 OF 1	